Moving from FREE Studio to FREE Studio Plus



Confidential Property of Schneider Electric

FREE Studio Plus Features

1	New Executables & Software Structure
2	HowTo Import a Free Studio project
3	HowTo Create a "NEW" Project
4	New Graphic Style
5	Improved Software Features



New software present into the installed folder



Schneider Electri





The new software structure is more user friendly (Configuration, Programming, Commissioning)

\$			TestProject - Eliw	ell Free Studio Plus -
□ ┌; 🛛 🚢 🕹	CONFIGURATION	PROGRAMMING	DISPLAY	COMMISSIONING
🎦 File View Project On-line Developer	Help			



Configuration Perspective

Configuration of Programming variables and communication settings



by Schneider Electric

Configuration Perspective

Configuration of Programming variables and communication settings





Comparison with FREE Studio



by Schneider Electric

Programming Perspective



Display Perspective

HMI Design

ID Name

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Loca/Parameters

- > Single software to design Local and Remote HMIs
- Full-integration w/ the software:
 Configuration (EEPROM
 Parameters and Status Variables)
 automatically linked.
- > Several minor improvements.

DB address mode

Modbus





by Schneider Electric

Commissioning Perspective





Commissioning Perspective

- > Parameters Settings
- > Recipes Management

Commissioning 4	×			R	EC	IPE 1			
Calibration AO		Address	Name	Value	Um	Recipe value	Min	Max	Description
🕒 💼 Analogue I/O		8642	LED3	2=Blink	num	2=Blink	0	2	Led yellow
👘 💼 Lower Board		8720	BACKLIGHT	1=On	num	1=On	0	4	Display backlight
🔤 🛑 Upper Board		15726	Cfg_Al1	5=0÷5V(Ratiometric)	num	0=NTC(NK103)	0	11	Type of analogue input Al1
RS485-1 On Board		15727	Cfg_Al2	4=0÷10V	num	2=NTC(103AT)	0	11	Type of analogue input Al2
RS485-2 On Board		15728	Cfg_Al3	4=0÷10V	num	1=DI	0	11	Type of analogue input AI3
RS485 Plugin Passive		15729	Cfg_Al4	1=DI	num	1=DI	0	11	Type of analogue input AI4
CAN Plugin Passive		15730	Cfg_AI5	5=0÷5V(Ratiometric)	num	5=0÷5V(Ratiometric)	0	11	Type of analogue input AI5
RS232 Plugin Passive		15731	Cfg_Al6	5=0÷5V(Ratiometric)	num	5=0÷5V(Ratiometric)	0	11	Type of analogue input AI6
Ethernet		15766	Load_BACnet_E2_Defaults	False	flag	False	0	1	Load default values for BACnet pa
Display BACnet FileSystem Volumes Miscellaneous I/O Values Lower Board Upper Board Led & Backlight Values System CLock Values Protection Password	H								
USB-Host and microSD		🎦 Resou	urces						4 ▷ ◄ ×
Ethernet		Output							t ×
Application Gr files Recipes		Prepro Prepro Prepro	cessing Application cessing Communicatic cessing Pumping comp	completed. on completed. oleted.					A II V
incerpe i	Ŧ	Bulla F	ind in project Debug Resol	arces Hivii Output					



Commissioning Perspective

Build HMI Remote for KBD: OK Build HMI Remote: OK

- > Parameters Settings
- > Recipes Management
- > Create USB Key
- > Command line download: OEM production process integration





Importing FREE Studio projects

- Import a PLC only project
- Import Connection from Installer
- Opening from Application
- Updating BIOS





Importing an FREE Studio project

Selection of the import tool

Free Studio – Project Type	File Type	Tool to convert
PLC – Application Only	.plcprj	EDEE Studio Divo
HMI – User Interface Only	.pajx	FREE Studio Plus
Full Project	.cfn	FREE Studio Plus – Installer



Importing a full project

Source (from Free Studio)	Tool to convert
.cfn	Free Studio Plus - Installer

- 1. Before importing, it is strongly recommended to make a BACKUP of the project
- 2. Open "FREE Studio Plus Installer"
- 3. Select the previous .CFN from "Import FREE Studio Project"

				Name	Date modified	type	oure
Hanten Auger Tage 1 ## 1000EAV	henna hanna anna W'hina an 3 ₽			Free Studio Plus Installer	1 17/12/2018 08:51	Shortcut	- 2 KB
	METWORKS1ST	ROJECT UNTITLED		R Free Studio Plus	17/12/2018 08:51	Shortcut	2 KB
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	Freiseliter (1) (2)	Nacional and					
	Protostantiti. 4"	Busci					
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Ride modeland

Time

See

Importing a full project (continue)

Converted project destination and BIOS target

- Select the folder for converted project output
- Conversion output





• Upgrade BIOS reminder, for Auto target changing!

• Project Conversion completed







Importing just PLC (.plcprj) or HMI (.pajx)

Source (from FREE Studio)	Tool to convert
.plcprj (only Application)	EREE Studio Rhuo
.pajx (only HMI)	FREE Studio Flus

- 1. Open "FREE Studio Plus"
- 2. Click "Import FREE Studio Project" and select a *.plcprj or *.pajx file.
- 3. Pick the folder for converted project output

Open project	Choose from disk
TestModbusCustom	
bacnet4DIN	
AVP_THERMOSTAT_MULTICOLOR	
Pforte_E	
Import Free Studio project	Choose from disk

• Do not open the old project directly with the new software.



HowTo Open the converted Project

Several ways to open the converted project

- Two alternatives by using "FREE Studio Plus – Installer":
 - Right click on the entry with the blue PLC icon in the Project tree
 - If the PLC icon is selected, you can use the Open button

1 file Life View Projec 11日日 9 で X 示 山山下 9 ・ 巻巻 14日 0 日 1 日 0 0

Using "FREE Studio Plus"

nverted pro	oject	1979	RW's 4 E 2 F	PLC CONFIGURATION	
g "FREE St	udio	Advacts()14 Advacts()14 Advacts()14 Advactation	General	RETriget: Abore, If APAD pop	
ry with the b ee a ected, you ca	olue PLC an use	Barts Jon Roes Barts Jon Roes CAR On Bart CAR Popular Ameri CAR Popular Ameri Bart		b Come C Russ	
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+ 2 0 + +					
	Here project			Open project	
	ttame.		Croato	Choose from disk	
	Directory Chusers Ve	derico marcaosa/Desktop//TestProgram/		Heckel projects: C	
	the strend branded by			TestDrainet	



Upgrade your controllers to the latest BIOS release

BIOS upgrade procedure

FREE Studio Plus requires a BIOS upgrade of Evolution and Advance devices.

From the COMMISSIONING tab:

- 1. Connect to the controller
- 2. Check the connection
- 3. Toggle «BIOS download»



Upgrade your controllers to the latest BIOS release (continue)

BIOS upgrade procedure

- 4. Click on the «Browse» button
- 5. Select the latest BIOS
- 6. Click on «Open»
- 7. Click on «Download»
- 8. BIOS upgrade in progress



9. Final output

Firmware upgrade has been completed successfully



Improved Software Features

- New Appeareance
- "User Interface" Improvements
- "Device" Improvements
- Operating Guide Improvements
- Quick Help / Tooltips
- Other Enhancements:
 - § Build Web Site Button
 - S Targets Order
 - § ModBUS Master Setup
 - S CANopen Master Setup
 - Setup
 - Semote Displays Setup





New project creation

Create button

To create a new project from "FREE Studio Plus", there are two ways:

- Select controller 1, insert the project name and select the folder 2 3 and then click on the «Create» button 4
- Insert the project name and folder (2) (3) and select the controller (1). The project is automatically created without using the «Create» button.

Name.	TestPro	gram	Creat	le l
Directory:	C:\			2
Case s	ensitive			
		FreeEvolution EVC	477	1
		FreeEvolution EVP	485	
2		FreeSmart	412	Ĩ
	1	FreeSmart Modbus Master	542	
		FreeAdvance	596	
ř.		AVP Landscape	659	(19) (19)
I.		AVP Portrait	659	
		FreeAdvance Simal	668	-

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FREE Studio Plus: Appearance

Fixed toolbar and customizable toolbar

Tabsheet for Application, HMI, Parameters and Configuration

CONFIGURATION PROGRAMMING DISPLAY COMMISSIONING Main Developer Project 800000044% 64 EL 33 # # # # # # # 12 O J B Debug This toolbar is customizable FBD Bar SEC Bar LD Bar Mouse right click Network Configuration Select desired tool HMI Page HMI Project bar HMI Profiles Commissioning

Each tabsheet will have a different toolbar composition



This toolbar is fixed

HMI improvement

New default template

- An empty page called «page1» is created as default in a new HMI project.
- There are by default actions assigned to the physical button keys of the display.
- EEPROM and Status Variables are automatically linked (.parx file) and refreshed after a *Build All* command or after a compilation in the programming side

TD-

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Local and Remote HMI

How to differentiate Local and Remote HMI

Default: HMI pages are for both local and remote displays

To differentiate local HMI from Remote:

- Configure profiles
- Select Local profile as current









Commissioning Improvements

Ethernet folder contains new Target variables for IP servicing

Always detect the current IP, current gateway and current DNS, also with active DHCP.

iommissioning					ETH	ERNE	Г		FILTER
FreeAdvance	Address	Nane	Value .	Une	Default	Min	Max	Description	
BIOS parameters	8764	to 1 CURRENT	10	TRUTTS	10	0	255	Ethernet IP address (1 st part)	
a 💼 Ali parameteri	8765	W_2_CURRENT	0	OWTO	0	0	255	Ethernet IP address (2 nd part)	
Acknowledgement	8765	W_1_CURRENT	0	num	0	0	255	Ethernet IP address (3 rd part)	
Calibration AC	8767	u_4_CURRENT	100	riseria.	100	0	255	Ethemet IP address (4 th part)	
Analogue 1/0	8905	Deffihing 1_DURHENT	10	num	10	0	255	Default Gateway (1 st part)	
RS485-1 On Board	8905	DelGhey_2_CURRENT	0	OUT	0	0	255	Default Gateway (2 nd part)	
# R5485-2 On Board	8907	DelGter, 3_CURIENT	D	num	0	0	255	Default Gateway (3 rd part)	
CAN On Board	8908	Detthey_4_CURRENT	1	num	1	0	255	Default Gateway (4 th part)	
III R5485 Plugin Passive	8909	NUMBER T_CURRENT	255	OWT9	255	0	255	Net mask (1 st part)	
CAN Plugin Passive	8910	NUMBER 2 CONTRACT	255	num	265	0	255	Net mask (2 nd part)	
E RS212 Plugin Passove	0911	NAMES & CONTRACT	255	right i	255	0	255	Net mask (3 rd part)	
Ethernet	8912	NUMBER & CURRENT	0	num	0	0	255	Net mask (4 th part)	
Diselas	8913	PHD49_1_CLIRRENT	8	oum	8	0	255	Primary DNS server (1 st part)	
BACnet	8914	PHDNE 2 CURRENT		num		0	255	Primary DN/S server (2 nd part)	
FileSystem Volumes	8915	PHONE 3 CURRENT		num	8.	0	255	Primary DNS server (3 rd part)	
Miscellaneous	8915	Publid = CURRENT	8	outo	8	0	255	Primary DNS server (4 th part)	
🖬 💼 I/O Values	8917	Secold_1_CL/RRENT	8	num	8	0	255	Secondary DNS server (1 st part)	
Lower Board	8918	BHIDHIE 2 CURRENT		(Taura)	8	0	255	Secondary DNS server (2 nd parts	
10 Upper Board	8919	SAIDING 3 CURRENT	4	num	4	0	255	Secondary DNS server (3 rd part)	
📹 Led & Backlight Values	8920	BHIDAB 4 CURRENT	4	num	4	0	255	Secondary DNS server (4 th part)	
System CLock Values									



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Commissioning Improvements

New print settings for the Commissioning tables

Print settings >	c 🛛
Settings Image: Settings Image: Print read-only parameters Image: Print description Image: Only print visible columns	1
Address range From: To: Print menu O All menus	
Print Cancel)

5			Print pressew					
All parameters								
Address	Name	Value	Default	Min	Max	Un	Description	
5715	Far_TAB	0	0	0	66535	1411	Tab (map oode)	
5.717	Par_POU	1029	1025		65536	THEFT	Polycarbonate code	
6713	Pay Indexco	THE	True	0	1	632	Paramater modified	
5725	Temp_UM	0410	0-10	0	1	nun	Unit of temperature measurement	
5726	C41_61	(VINTOCIDIAT)	24NTC/103AT	0	11	14.05	Type of analogue light 41	
6/2/	CB_4/2	2-NECENDARY	2-NTC(103AT)	2	11	. nm	Type of anstogue input A2	
6729	Ctg_A3	2+NTO(1#DAT)	2+NTC(100AT)	:0	111	num	Type of analogue input 40	
5729	Clu N4	2-NT0(1834T)	2-NTC(105AT)	1.0	11	19475	Type of analogue legist 44	
5730	C10_A/5	ZENTCETRATE.	2mNTC(9034T)	0	115	71.77	Type of analogue input 45	
6731	Ctg_N6	2+6/10(183/03)	2+NTC(103AT)	0	11	nus.	Type of analogue input Alé	
5749	Calcristics_Alt	0	0.1111111111	-1000	1000	dipit	Analogue input 411 differential	
5749	Caltraion_AU	0	0	-1008	1000	dat	Avtailogue input AS2 differentuil	
6750	Caltration_40	0	0	-1000	1000	digit	Analogue input AI3 differental	
6751	Caldroline_/U4	0	0	1000	1000	Seb	Analogue input /44 differential	
5752	Caltratus_405	0	0	-1000	1000	1000	Analogue travil AS-differental	
6753	Califratian, All	0.0	0	-1008	1000	1001	Analogue input Al% differential	
5774	Acta R0405_00	 1	100000000000000000000000000000000000000	0	265	num	RE485 2 On Board potenza	
5775	Proto #5485_08	3-Bodows/RTU	3-Modtan/RTU	2	4	inun.	Select R5485-2 On Beard protocol	
5175	DataHit ROLES OH	B. Constrained and	a sector between	8		0.01	95495-2 On Heart Data Drivinger	
6777	Shollt R0405_08	1			2	num.	RS495-2 On Beard stop 5 trumter	
5773	Parb RS485_00	Z-Deer.	2-Even	- 3	2	nun.	R5465-2 On Beard parts protocol	
5779	Baul 63485.08	2+36400	2+35400	3	8	THEFT	R5485-2 On Beard traudition persect	
6/90	ADDE CAN DE	1	4	1	127	10.73	CAN ON ECONT #037418	
6721	David C/W 00	2×500 Kb/s	2×500 Kb/t	2	6	num.	C4N On Econd baud rate protocol	
5782	Acia R5485 P1	1	E	10	255	IN/T	R5485 passive Plup III apdress	
57103	PYSE R5485 Ft	2:00:00047L/	2-MANULARIA	2	4	nm	Select ASAMS DEVINE PEO PERMICE	
6794	DubBit_RSHIE_PI	8	5	8	8	10/1	R5486 papeke Plug in Data bit number	
5765	Disoble R0485 Pi	1	1	1	2	11/2	RC405 passive Plug th she bit number	
5785	Farty R5485 Pt	ZrEvec .	215/01	0	2	nm	R5485 passive Plug-Industry protocol	
6797	Raud RS486 Pt	2-38400	2+26400	0	6	nen	RS496 passive Plug-In baud rate protocol	
5799	ADD GNN PI	100000	 CO1000 	1	107	num	C/N passive Prug in address	
5789	BANG CALL PI	2+500 Kb/s	2=500 X3/V	2	é.	DLT1	CAN Passive Plug-in band rate protocal	
6790	Ann RE232 PL	1	 •••••••••••••••••••••••••••••	10	268	0.0	85570 patrixe Plup in address	
5791	Prote R0222 Ft	3-Madaus/RTU	J-Modbus/RTU	2	310	num	Select RS222 pussive Plug-In protocol	
5792	DataBit R3232 Fi	8	a contractor	7	8	19.05	R0232 passive Plug-In Data bit number	
5/143	STORE RS737_PI	1	1	14	7	Inen.	95232 passive Pkipin stap bit number	
5704	Party R5232 PI	2-6ref	2-6ven	10	2	Thurs.	R\$232 pasetve Plug In party protocol	
5795	David (F0222 J1	2-38400	2-35400	0	5	nn	R0232 passive Plug-in baud-rate protocol	
6/17	PURPHUM	0	6	9	entite	1127	PTP For number, 6 is equal to dealtal port 21.65535 disactive transferral FTP scave	
5793	Por_HTTP_PI	0	6	3	68535	num	HTTP Pert number, C is equal to detault po a0, 65535 disable from repart HTTP service	
5797	Por_ETH_PL	592	502	0	60835	15479	TCF/IP Part number, 65535 disable from reset TCF/IP Madees Dave	
5798	10.1.ETH.PT	10	10	0	255	THE	Effected # accreas (1 at part)	
60.0	ID 2 FTH PL	8.	6	0	284	nn.	Ethernet IP address (2 nd part)	
Charles of the second sec					T and the		and the second se	



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Improvements of documentation and quick help

Function properties, documentation, tooltips and editor

An improvement for the following functions:

- sysUART.... family functions
- Modbus TCP client/server tooltips
- Modbus TCP sockets tooltips



- Close button on document tab switcher



Improvements of documentation and quick help

Simulator, Status variables

An improvement for following functions:

 In simulation mode, the
 "Download ALL" button is now available



For Status Variables, the "Read Only" column has been moved before the "Default Value" one and its default value is now FALSE

+	Add – R	emove Recalc							
#	Address	Name	Device type	Application type	Size	Read only	Default value	Min	Max
1	8960	cnt	Signed 16-bit	INT		False	0		
2	8961		Signed 16-bit	INT		False	0		
_	_				_				



New HTML Documentation



by Schneider Electric

New HTLM Documentation

Search tool – Global

				3 ¢	K X
Compressor Display results with all search words		EcoStruxureTM Machine Expert HV/ Functional Overview	NC > V1.0 > Library Guidos > HVAC Library G	ide > HVAC&R Function Blocks > Compressor Management: CompMgmt > Functional and Machine Overview	v>
Function Block Description Function Block Description Block Function Block Description The CompMymVS Function Block Function Block controls up to four compressor types. Operating hours are balanced using various methods. The CompMymVS Everation automatication automatically commandes a re- main comparison of the Comparison function automatically commandes a re- main comparison of the Comparison function automatically commandes a re- main comparison of the Comparison automatically commandes a re- main comparison of the Comparison automatically commandes a re- main comparison of the Comparison automatical comparison of the Comparison Comput Pin Description Output Pin Description output Data Type Range Scaling Used Description output Data Type Range Scaling Used Description output		Functional Overview Functional Description The Compilant (Compressor Manager In a refligeration machine, compressor The Compilant function block controls management and to optimize operation The Compilant must be used logether Why Use the Compilant Function Bit The Compilant function Bit	ent) function block calculates the number of con s need to be managed in a way to help proton up to eight compressors and aims to manage 1 with the function block CompCrexs_CeOff with ock?	pressors required to control the water temperature or the refrigerant pressure. their proper operation and balance machine litetime. Is optimum functionality of compressors. For this purpose, Compligns: provides teatures for compressor status is controls the operation of a single compressor.	
USINT 099 N/A Current state: 1: Idle 20: Run 21: Holding last compressor on (pump	«	Purpose	Description		
make unary tions - HVACER Parameter files a - Companyor Management Yunation Rained, Complignities - Pio Description Pin Description		Water temperature control or refrigerant pressure control	 maintain a constant water temperature or a constant refrigerent pressure calculates the required number of compressors can be used in cooling mode or heating mode 		
Pin Description Pin Description Pin Diagram The following picture presents the pin diagram of CompCrML Sider - Input Pin Description Input Data Type Range Scaling / Unit Description xEn 800 _		Runtime optimization	 increase the control accuracy balance operating hours a subid frequent On/Off switching of compressors 		
Biver Compress vit Side Capacity Composite Finite Pin Description		Status management	a switch off a compressor in case of a detected error and switch on another	-	
Pin Description Pin Description Pin Diagram The following picture presents the pin diagram of CompCoNL_VS is they Pin Description legal Data Type Range Scalleg / Unit Description XEn BOOL INVECTory Data = NACEP Packee Instit = Compresen Control for Unative Scale Compresence CompCoNL_VS		Features of the CompMgat Function The CompMgat hunclion block provides a supports 1 to 8 compressors a writches on and off the number of	Block the following features compressors required to control the water tempe	ature, or the refrigerant low pressure.	
Input Pin Description Input Pin Description Pin Diagram The following picture presents the pin diagram of CompMontVS is legal Pin	~			*	



New Online Help

Improved FB Libraries Descriptions

Menu Bar

Overview

The Menu bar is composed by several menus:

- o <u>File</u>
- o <u>View</u>
- o Project
- o <u>On-line</u>
- o Developer
- o Help

File Menu

This menu gives access to features allowing you to manage your project:

Command	Icon	Кеу	Description
New project	*ם	-	Creates a new project.
Open project	L	Ctrl+O	Opens an existing project.
Save project	•	Ctrl+S	Saves the current open project.
Save project as	-	-	Saves the current open project specifying new name, location and extension.
Close project	-	-	Closes the open project.
Options	-	-	Opens the Program options dialog box.
Print	Ū,	Ctrl+P	Prints the document of the currently active window.
Print preview	þ	-	Creates a preview of the document of the currently active window, ready to be printed.
Printer setup	-	-	Opens the Printer setup dialog box.
recent	-	-	Lists a set of project file recently opened.
Exit	-	-	Closes EcoStruxure Machine Expert - HVAC.

Function block:	SR (ver.1.0.0, IL)
Creation date: Last modified date:	
Bistable, se	et dominant

Input:

Name Type Description

s1 BOOL Logic input r BOOL Reset input

Output:

- Name Type Description
- q1 BOOL Bistable output
- Description: Bistable, set dominant



6))	unction bloc Creation da Last modifi date: Off-del:	k: TOF (ver.1.0.0, te: ed ay timer	ц)
Input N	t: ame	Туре	Description	
IN		BOOL	Timer input source	
PT		UDINT	Preset time value (ms)
Outp N	ut: lame	Туре	Descripti	on
0		BOOL	Timer output	
ET		UDINT	Timer current vi	due (ms)
Desc The ' input Q PT ET IN	riptio TOF t IN. 1	n: Ilock produc The delay tin	es a delayed de-acti ne is expressed in m	vation of the output Q with respect of the illiseconds on the PT input.

- · if IN is TRUE then Q is TRUE
- Q becomes FALSE after PT milliseconds from IN becomes FALSE
- · Q remains FALSE until IN remains FALSE





Build Web site

New position of command

To Build Web Site the command is in Configuration tabsheet, inside the tooltip menu clicking the right mouse button on WebSite folder of the resources tree.





USB key creation

Tool to create an USB key for Advance

To Build USB key with program and parameters :

- **Build ALL** 1)
- Launch "Create USB 2) programming files" command
- 3) Copy the right folder into a USB key



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Commissioning

EB Commissioning

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Parameters Recipes Target

CONFIGURATION

Options Help

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PROGRAMMENS

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DISPLAY

Boud rate:

COMMISSIONING

38400



HowTo Set a ModBUS Master

Communication setting of RS485-2 like Modbus master

In Configuration part

- 1) Select RS-485-2 port
- 2) Modbus Master as Mode
- 3) Baud rate
- 4) Serial mode



To add Node and commands the procedure doesn't change



HowTo Set a CANopen Master

Communication setting of CANopen

In Configuration part

- 1) Select CANopen port
- 2) Mode like Master
- 3) Baud rate
- 4) Master Settings



To add Expansion the procedure doesn't change



HowTo Set a ModBUS Master TCP

Communication setting of Modbus TCP

In Configuration part

- 1) Select Ethernet port
- 2) Master as Mode
- Additional sockets (maximum 3)



To add Nodes and commands the procedure doesn't change



Create a CFN file with both controllers

In Installer:

- Create a CFN with all controllers for binding communication
- Link for each controller the right PLC or HMI or HMI REMOTE
- Compile ALL

Note. In the example our CFN file has inside controller 1 and 2



Definition data communication for binding

For ADV_1

- 1) Select CANopen port
- 2) Slave (for binding) Mode
- 3) Node ID in Slave settings -> 1
- 4) Network CANOpen1

- 1) Select CANopen port
- 2) Slave (for binding) Mode
- 3) Node ID in Slave settings -> 2
- 4) Network CANOpen1







Link registers in binding

- Add a Binding configuration from Catalog with right click or a drag&drop
- 2) Add one register
- 3) Select a register from controller 2
- Select Destination register of controller 1
- 5) Compile project
- 6) Connect and Download All





Link registers in binding

- Add a Binding configuration from Catalog with right click or a drag&drop
- 2) Add one register
- 3) Select a register from controller 1
- 4) Select Destination register of controller 2
- 5) Compile project
- 6) Connect and Download All
- 7) For a bug it is possible that HMI not change after a download all command, repeat download from Display section





Definition data communication for binding TCP

For ADV_1

- 1) Select Ethernet port
- 2) Client (for binding) Mode
- 3) IP Address (same of controller)
- 4) Network Ethernet1
- 5) Set additional Socket

- 1) Select Ethernet port
- 2) Client (for binding) Mode
- 3) IP Address (same of controller)
- 4) Network Ethernet1
- 5) Set additional Socket



Binding IP writes during download

To link register follow same procedure for CAN binding, not changeFor ADV_1.

But pay attention of IP inserted into Binding settings to be the same of parameter controller, because IP specified in binding will be written in the controller during a download all process even if you don't download parameters.

Dutput
) warnings, 0 errors.
> Downloading to M172_1 Writing default values for BIOS parameters
i parameter values to write
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ModBUS Custom Editor

Improvement to manage a custom modbus

To create a Modbus custom

- Command is in **Configuration** under *Developer* menu
- Modbus custom editor form is similar to the last one
- Save button before close the tool
- *.PCT file is inside the project folder in order to solve problem of project move to another PC
- Solved the problem of invalidation of custom Modbus profile after a change



Modbus custom Editor

Improvement to manage a custom Modbus

- PCT file is inside the project folder in order to solve problem of project import to another PC
- Solved the problem of invalidation of custom Modbus profile after a change

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New Hardware





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New Release : Advance 8400 and 12600 vs Device Isolation

- With the new offer launch, the Advance 8400 and 12600 will have two part numbers per product: one related to the old offer (not isolated, no "I") and one to the new offer (isolated, "/I"). The distinction between the current offer and new offer is indicated by the "/I" at the end of the references.
- All the other devices are isolated in terms of power supply and RS485 (Free Advance Optimized 18, 28 and 42 I/Os, Free Advance Performance 7 and 18 I/Os) and have no "I" at the end of part number.





New Printings Positioning on isolated Advance



Printings will change position on the controller plastics

• The printings of the connectors label are currently positioned in a way that is not very intuitive.

The long one (related to the bottom connectors) is just right above the short row of connectors (top connectors) and it might be misleading.

- The printings of the new part numbers will be modified as follows:
 - The labels related to the top connectors will be reported just right above them.
 - The labels related to the bottom connectors will be reported close to the HMI and also, in a shorter form, just right above the bottom connectors.
 - This is in line with the positioning already present in the Advance 7 and 18 I/Os.





THANK YOU.

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